

**F63**

F63-SLRA4-70-M22

一体型 3°

刚性值 (μm / kgf)  
⊙ P.218

平衡值 (N)  
⊙ P.221



F63-SLRA6-120cv

一体型 CURVE

刚性值 (μm / kgf)  
⊙ P.218

平衡值 (N)  
⊙ P.221



Fig. 1

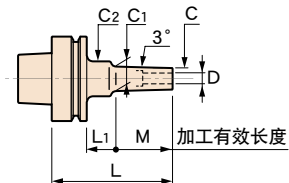
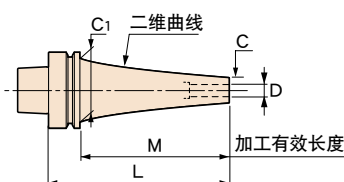
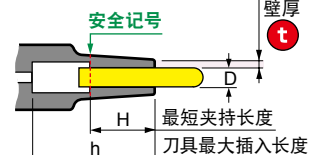


Fig. 2



■ 注意事项

- 无附带冷却液导管。需要使用的客户，请与敝司联系。
- 刀具安装…插入刀具时，请务必将刀具插入比安全记号更深的位置。



HEATROBO电磁 1200S (HRD-01S-230AS) 电磁式加热器对应表

- [○] 可加热 [×] 不可加热
- [▲] 垫高加热器后可进行加热 →P.217
- [★] 使用线圈和标准时不同 请使用2号加热线圈

CV: 曲线

壁厚

型号	Fig.	φD	φC	t	L	M	L1	φC1	φC2	H	h	Kg	N	S	
<b>F63-SLSA3- 75-M37</b>	1	3	6	1.5	75	37	12	9.9	26	9	58	0.7	1.5	8	
- 95-M42					95	42	27	10.4	25		78		1.8		9.1
<b>-SLRA3- 70-M22</b>	1	3	7.5	2.25	70	22	22	9.8	26	9	53	0.7	1.7	2.8	
- 75-M22					75		27		25		54		1.8		
- 95-M42					95	42		11.9			78		1.9		5.3
<b>-SLFB3- 75-M22</b>	1	3	9.5	3.25	75	22	27	11.8	25	9	58	0.7	1.9	1.9	
- 95-M42					95	42		13.9			78		0.8		3.2
-120-M67					120	67		16.5			103		5.4		
<b>F63-SLSA4- 95-M42</b>	1	4	7	1.5	95	42	27	11.4	25	12	78	0.7	1.9	7.2	
<b>-SLRA4- 75-M22</b>	1	4	10	3	75	22	27	12.3	25	12	58	0.7	1.8	1.7	
- 95-M42					95	42		14.4			78		0.8		3.1
<b>-SLFB4- 75-M22</b>	1	4	12	4	75	22	27	14.3	25	12	58	0.7	2	1.3	
- 95-M42					95	42		16.4			78		0.8		2.2
-120-M67					120	67		19			103		3.6		
<b>-SLSA4- 90 CV</b>	2	4	7	1.5	90	64	—	53	—	12	65	0.9	2.7	1.8	
-120 CV					120	94			95		1		3.6		2.7
-150 CV					150	124			125		1.2	4.4	4		
-180 CV					180	154			154		1.3	5	6.6		
-210 CV					210	184			185			5.3	11.6		
-240 CV					240	214			214		1.6	6.5	14		
-270 CV					270	244			245		1.9	8.8	11.9		
-300 CV					300	274			275		2	9.7	15.9		
<b>-SLRA4-120 CV</b>	2	4	10	3	120	94	—	53	—	12	95	1	3.6	1.9	
-150 CV					150	124			125		1.1		4.4		2.9
-180 CV					180	154			155		1.4		6		3.3
-210 CV					210	184			185		1.5		6.2		5.6



缩略图

○	1
○	2
○	3
○	4
○	5
○	6
○	7
○	8
○	9
○	10
○	11
○	12
○	13
○	14
○	15
○	16
○	17
○	18
○	19
○	20
○	21
○	22
○	23
○	24
○	25
○	26



型号	Fig.	φD	φC	t	L	M	L <sub>1</sub>	φC <sub>1</sub>	φC <sub>2</sub>	H	h	Kg	N	S	HRD-01S	规格图
<b>F63-SLSA6- 75-M37</b>	1	6	9	1.5	75	37	12	12.9	26	18	58	0.7	1.5	4	○	27
- 95-M42					95	42	27	13.4	25		78	0.7	1.9	4.8	○	28
<b>-SLSB6- 95-M42</b>	1	6	10	2	95	42	27	14.4	25	18	78	0.7	1.9	3.7	○	29
<b>-SLRA6- 75-M22</b>	1	6	12	3	75	22	27	14.3	25	18	58	0.7	1.8	1.3	○	30
- 95-M42					95	42		16.4			78	0.8	1.9	2.4	○	31
<b>-SLFB6- 75-M22</b>	1	6	14	4	75	22	27	16.3	32	18	58	0.8	2.2	1	○	32
<b>-SLSA6- 90 CV</b>	2	6	9	1.5	90	64	—	53	—	18	65	0.9	2.8	1.6	○	33
-120 CV					120	94					95	1	3.6	2.3	○	34
-150 CV					150	124					125	1.2	4.4	3.6	○	35
<b>F63</b> -180 CV					180	154					154	1.3	5.2	5.7	○	36
-210 CV					210	184					184	1.5	6.4	7.3	○	37
-240 CV					240	214					214	1.6	6.7	12	○	38
-270 CV					270	244					245	2	9.7	8.5	▲	39
-300 CV					300	274					275	2.2	10.6	11.7	○	40
<b>-SLRA6- 90 CV</b>	2	6	13	3.5	90	64	—	53	—	18	65	1	3.4	0.8	★	41
-120 CV					120	94					95	1.2	4.3	1.2	○	42
-150 CV					150	124					125	1.3	5.2	1.9	○	43
-180 CV					180	154					155	1.4	6.1	2.8	○	44
-210 CV					210	184					185	1.5	6.6	4.8	○	45
<b>-SLFA6- 90 CV</b>	2	6	13	3.5	90	64	—	53	—	18	65	1	3.4	0.8	★	46
-120 CV					120	94					95	1.2	4.3	1.2	○	47
-150 CV					150	124					125	1.3	5.2	1.9	○	48
-180 CV					180	154					155	1.4	6.1	2.8	○	49
-210 CV					210	184					185	1.5	6.6	4.8	○	50
<b>F63-SLSA8- 95-M42</b>	1	8	11	1.5	95	42	27	15.4	25	24	78	0.7	1.9	3.4	○	51
<b>-SLSB8- 95-M42</b>	1	8	13	2.5	95	42	27	17.4	32	24	78	0.8	2.3	2.1	○	52
<b>-SLRA8- 75-M22</b>	1	8	14	3	75	22	27	16.3	25	24	58	0.7	1.9	1.1	○	53
- 95-M42					95	42		18.4			78	0.8		2	○	54
<b>-SLFB8- 75-M22</b>	1	8	18	5	75	22	27	20.3	32	24	58	0.8	2.2	0.7	×	55
<b>-SLSA8- 90 CV</b>	2	8	11	1.5	90	64	—	53	—	24	65	0.9	2.9	1.4	○	56
-120 CV					120	94					94	1.1	3.8	2	○	57
-150 CV					150	124					124	1.3	5	2.7	○	58
-180 CV					180	154					155		5.2	5	○	59
-210 CV					210	184					184	1.5	6.6	6.6	▲	60
-240 CV					240	214					214	1.8	7.8	8.3	○	61
-270 CV					270	244					244	2.1	10.7	6.9	○	62
-300 CV					300	274					274	2.3	11.9	8.9	○	63
<b>-SLRA8- 90 CV</b>	2	8	16	4	90	64	—	53	—	24	65	1	3.4	0.7	○	64
-120 CV					120	94					95	1.2	4.6	1	○	65
-150 CV					150	124					125	1.4	5.9	1.4	○	66
-180 CV					180	154					155	1.6	7	2	○	67
-210 CV					210	184					185		7.6	3.5	○	68
<b>-SLFA8- 90 CV</b>	2	8	16	4	90	64	—	53	—	24	65	1	3.4	0.7	○	69
-120 CV					120	94					95	1.2	4.6	1	○	70
-150 CV					150	124					125	1.4	5.9	1.4	○	71
-180 CV					180	154					155	1.6	7	2	○	72
-210 CV					210	184					185		7.6	3.5	○	73
<b>F63-SLSA10-95-M42</b>	1	10	13	1.5	95	42	27	17.4	25	30	74	0.8	2	2.6	○	74
<b>-SLSB10-95-M42</b>	1	10	16	3	95	42	27	20.4	32	30	74	0.8	2.3	1.4	○	75
<b>-SLRA10-75-M22</b>	1	10	16	3	75	22	27	18.3	25	30	54	0.8	1.9	1	○	76
<b>-SLFB10-75-M22</b>	1	10	22	6	75	22	27	24.3	32	30	54	0.8	2.3	0.6	×	77



特点  
加热装置  
一体型 3"  
一体型 CURVE  
一体型系列  
2 体型系列  
UNO  
强力型 热媒刀磨  
Z  
直柄延长杆  
相关商品  
周边机器  
技术资料

型号	Fig.	φD	φC	t	L	M	L <sub>1</sub>	φC <sub>1</sub>	φC <sub>2</sub>	H	h	Kg	N	S	缩略图	特点																	
<b>F63-SLSA10- 90 CV</b>	2	10	13	1.5	90	64	—	53	—	30	65	0.9	2.9	1.3	○	78																	
-120 CV					120	94					95	1.2	4.4	79																			
-150 CV					150	124					125	1.3	5.2				2.2	80															
-180 CV					180	154					154	1.5	6.3				3.4		81														
<b>F63</b> -210 CV					210	184					184	1.6	6.8				6			82													
-240 CV					240	214					212	2	9.4				5.8				▲	83											
-270 CV					270	244					244	2.1	10.9				6.6						84										
-300 CV					300	274					274	2.3	12.2				8.5							85									
-SLRA10- 90 CV					2	10					19	4.5	90				64								—	53	—	30	65	1	3.5	0.6	×
-120 CV	120	94	95	1.2			4.6	0.9	○	87																							
-150 CV	150	124	125	1.4			5.8	1.4					88																				
-180 CV	180	154	155	1.6			7.2	2						89																			
-210 CV	210	184	185				8	3.1							90																		
-SLFA10- 90 CV	2	10	19	4.5			90	64								—	53	—	30	65									1	3.5	0.6	×	
-120 CV					120	94	95	1.2			4.6	0.9								○	92												
-150 CV					150	124	125	1.4	5.8	1.4	93																						
-180 CV					180	154	155	1.6	7.2	2		94																					
-210 CV					210	184	185		8	3.1			95																				
<b>F63-SLSA12- 95-M42</b>					1	12	15	1.5	95	42				27	19.4							32	30	74	0.8	2.3	1.8	○	96				
-SLSB12- 95-M42	1	12	19	3.5	95	42	27	23.4	32	30				74	0.8	2.4	1.1	○	97														
-SLRA12- 75-M22	1	12	20	4	75	22	27	22.3	25	30				54	0.9	2.1	0.8	○	98														
-SLFB12- 75-M22	1	12	26	7	75	22	27	28.3	42	30	54			0.9	3	0.4	×	99															
-SLSA12- 90 CV	2	12	15	1.5	90	64	—	53	—	30	64	1		3.4	0.9	○	100																
-120 CV					120	94					94	1.2	4.7	1.2	101																		
-150 CV					150	124					124	1.3	5.2	2.4				102															
-180 CV					180	154					154	1.5	6.5	3.3					103														
-210 CV					210	184					184	1.7	7.7	4.6						104													
-240 CV					240	214					212	2	9.6	5.5							▲	105											
-270 CV					270	244					244	2.2	11.8	5.4									106										
-SLRA12- 90 CV					2	12					22	5	90	64										—	53	—	30	64	1	3.6	0.6	×	107
-120 CV													120	94														94	1.3	5.5	0.7		
-150 CV	150	124	124	1.5			6.7	1.1	109																								
-180 CV	180	154	154	1.6			7.5	1.8		110																							
-210 CV	210	184	184	1.7			8.5	2.8					111																				
<b>F63-SLFA12- 90 CV</b>	2	12	22	5			90	64						—	53	—	30	64	1									3.6	0.6	×	112		
-120 CV					120	94	94	1.3			5.5	0.7						○	113														
-150 CV					150	124	124	1.5			6.7	1.1								114													
-180 CV					180	154	154	1.6	7.5		1.8	115																					
-210 CV					210	184	184	1.7	8.5	2.8	116																						
-SLFB16- 75-M22					1	16	32	8	75	22			27								34.3	42	32	54	1	3.1	0.3	○	117				
<b>F63-SLSB16- 90 CV</b>	2	16	21	2.5	90	64	—	53	—	32			62	1.1	3.9	0.6	○				118												
-120 CV					120	94							92	1.4	5.8	0.8		119															
-150 CV					150	124							122	1.5	6.9	1.5			120														
-180 CV					180	154						152	1.9	8.8	1.9	121																	
-210 CV					210	184					182	2	9.9	3	122																		
-240 CV					240	214					212	2.3	11.8	3.7						123													
-270 CV					270	244					242	2.7	13.7	4.6								124											
-SLFB20- 75-M22 <sup>※1</sup>					1	20					38	9	75	22									27	40.3	50	40	53	1.1	3.6	0.3	○	125	
<b>F63-SLSB20- 90 CV</b>	2	20	26	3	90	64	—	51	—	40	62	1.1	4.2	0.5			○				126												
-120 CV					120	94		53			92	1.4	6.2	0.8				127															
-150 CV					150	124		122			1.6	7.6	1.3	128																			
-180 CV					180	154		152			2	9.6	1.8			129																	
-210 CV					210	184		182			2.3	11.6	2.3		130																		
-240 CV					240	214		212			2.6	13.7	3						131														
-270 CV					270	244		242			3.1	16.3	3.4							132													
<b>F63-SLFB25- 75-M22</b>					1	25		45			10	75	22									27	47.3	50	45	53	1.1	3.7	0.2	○	133		



※1 使用电磁5000加热器对SLRB20加热时,所使用加热线圈号码不同。  
请使用加热线圈No.4进行加热。

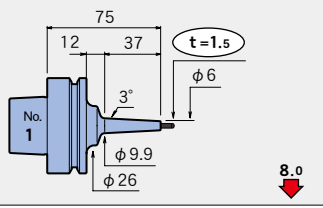
DMG MORI  
MAKINO

NVD4000 DCG  
V33i

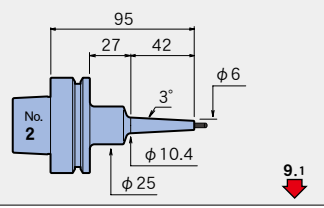


φ3

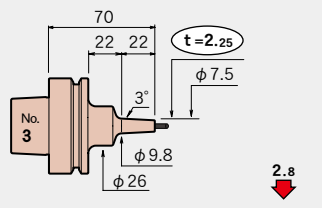
F63-SLSA3-75-M37



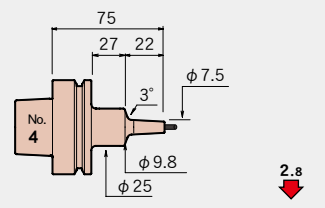
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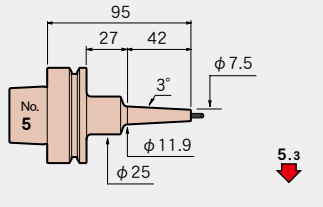
F63-SLRA3-70-M22



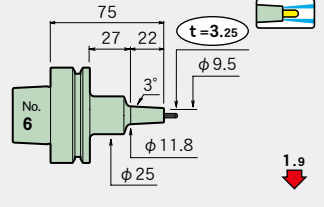
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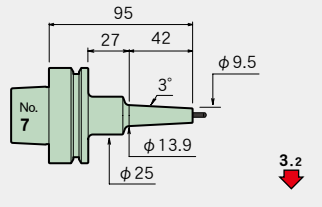
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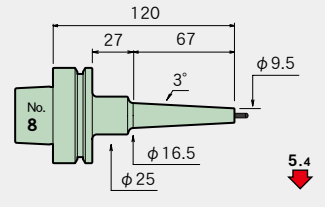
F63-SLFB3-75-M22



F63-SLFB3-95-M42

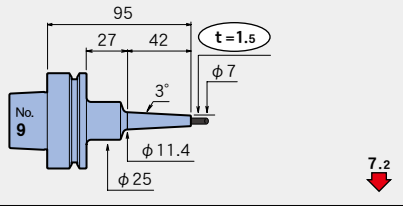


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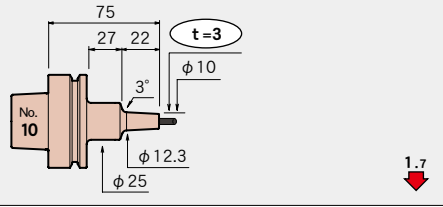


φ4

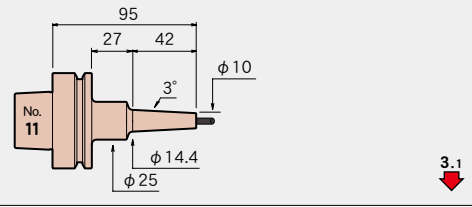
F63-SLSA4-95-M42



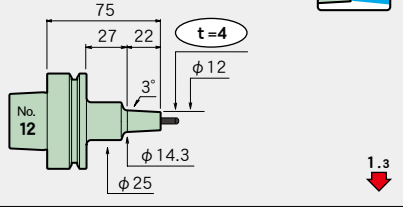
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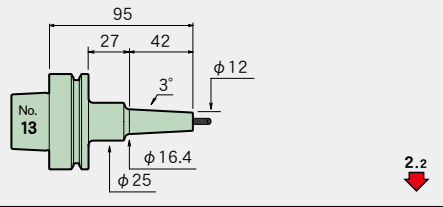
F63-SLRA4-95-M42



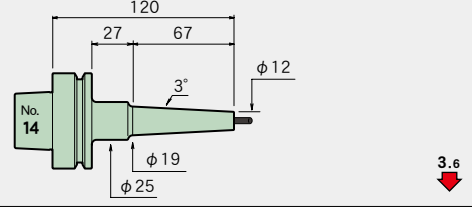
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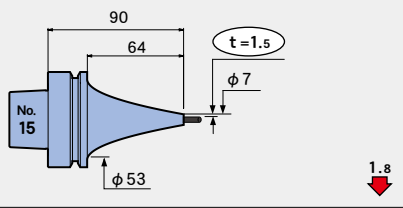
F63-SLFB4-95-M42



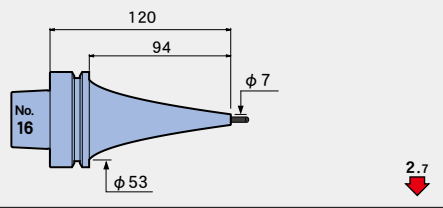
F63-SLFB4-120-M67



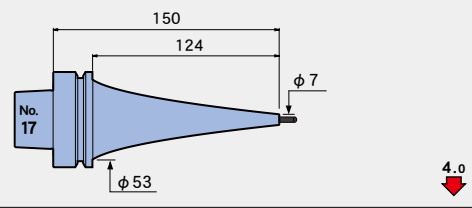
F63-SLSA4-90 CV



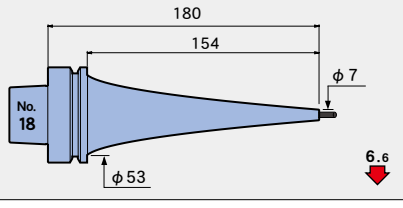
F63-SLSA4-120 CV



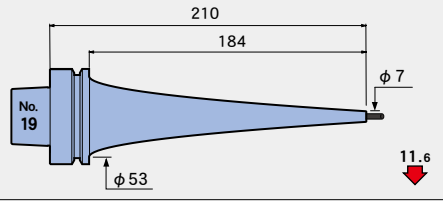
F63-SLSA4-150 CV



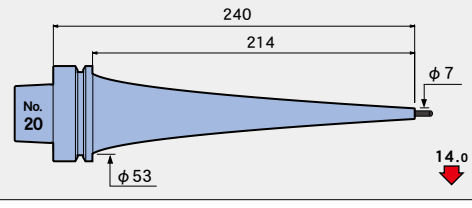
F63-SLSA4-180 CV



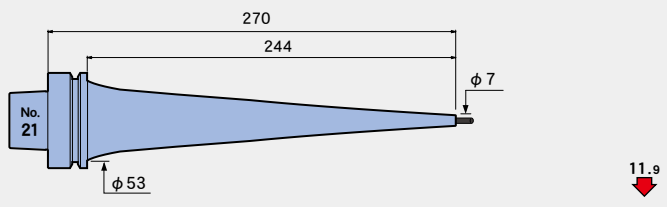
F63-SLSA4-210 CV



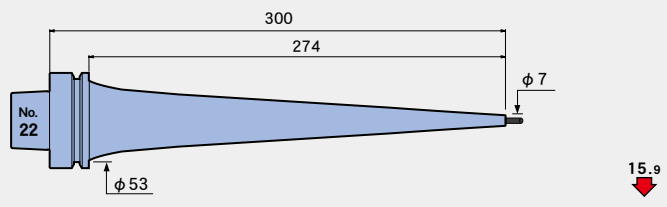
F63-SLSA4-240 CV



F63-SLSA4-270 CV



F63-SLSA4-300 CV



特点

加热装置

一体型 3° 一体型 CURVE

一体型 系列

2 体型 系列

UNO

强力型 热媒刀嘴

Z

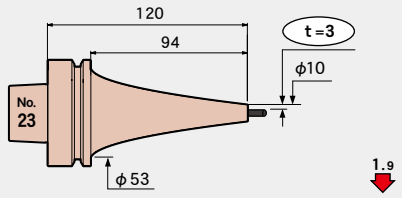
直柄延长杆

相关商品

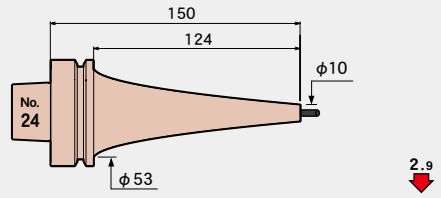
周边机器

技术资料

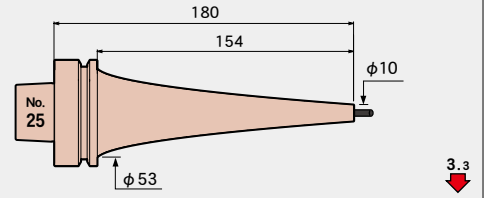
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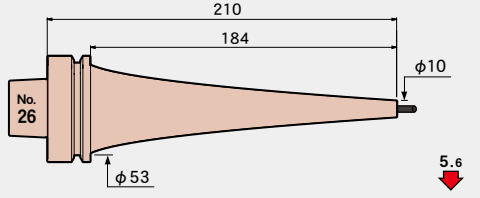
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**F63-SLRA4-180 CV**

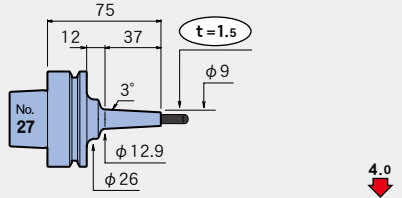


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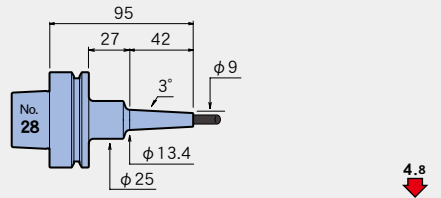


φ6

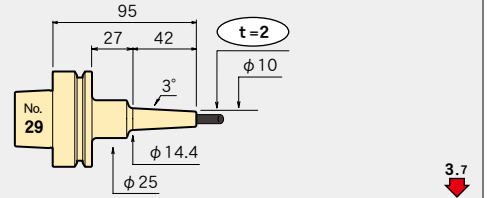
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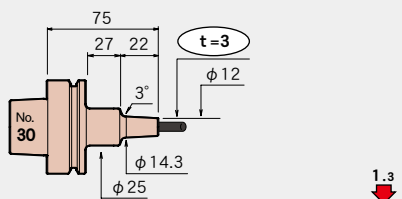
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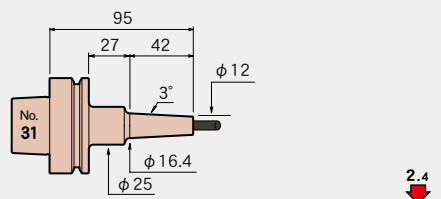
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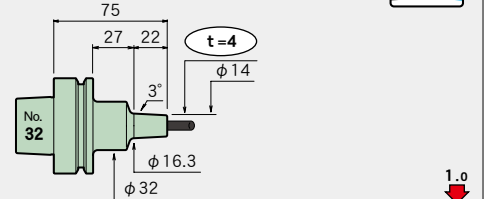
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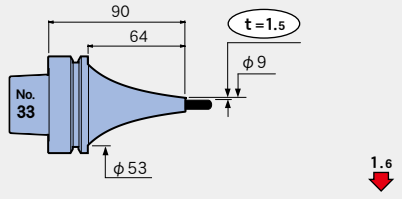
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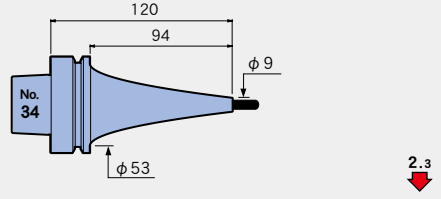
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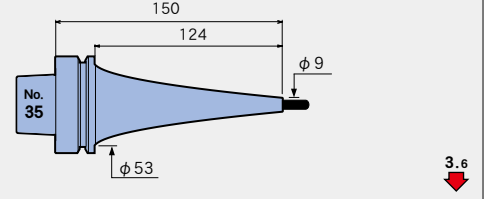
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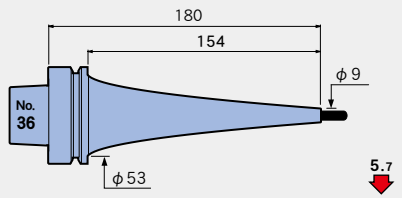
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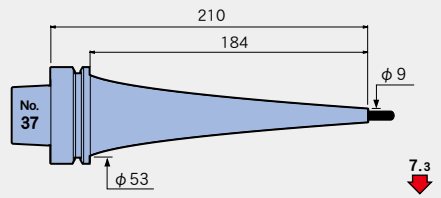
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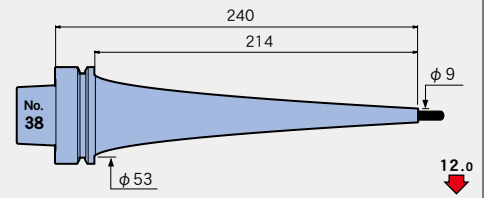
**F63-SLSA6-180 CV**



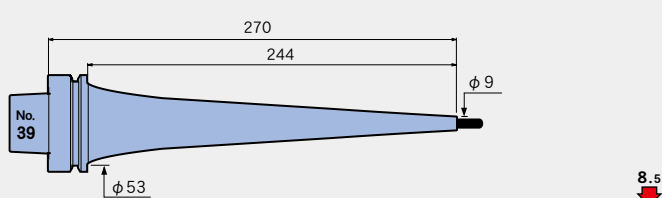
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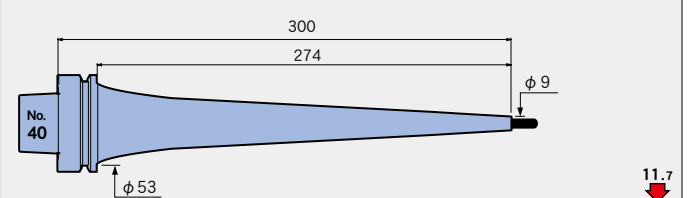
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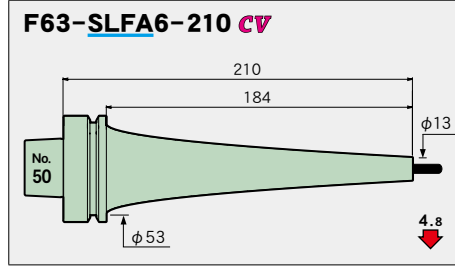
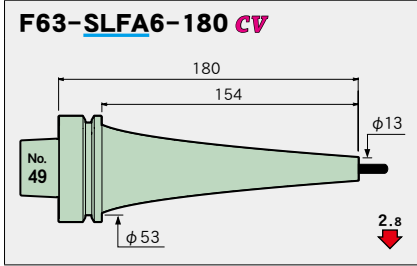
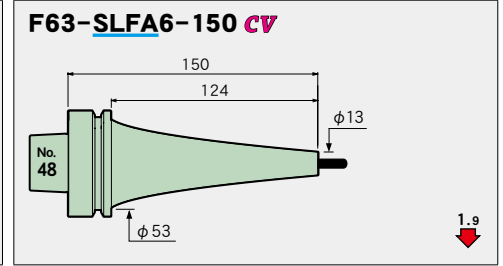
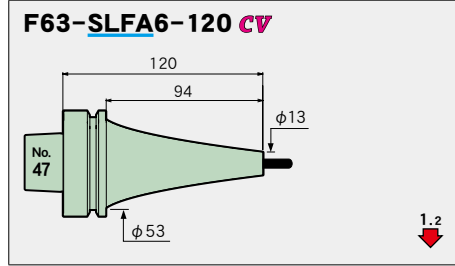
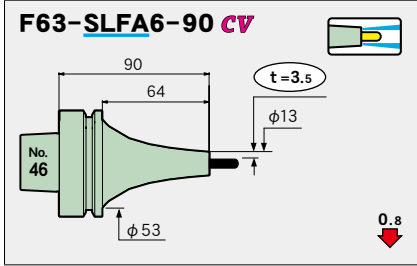
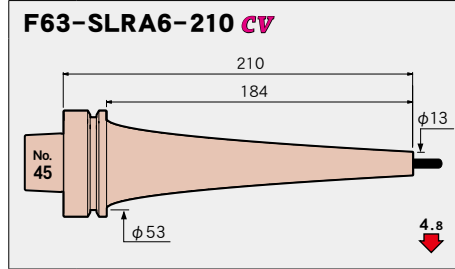
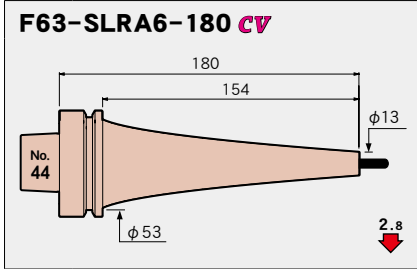
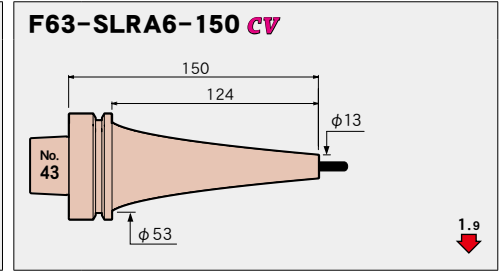
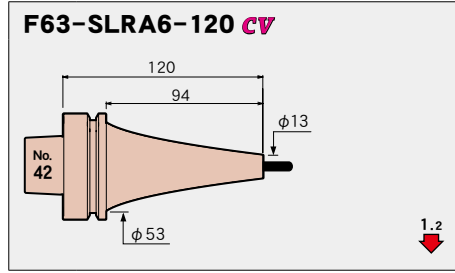
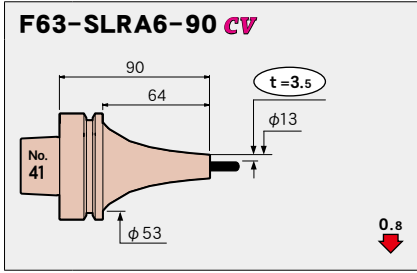


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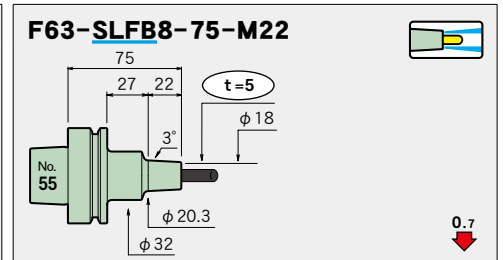
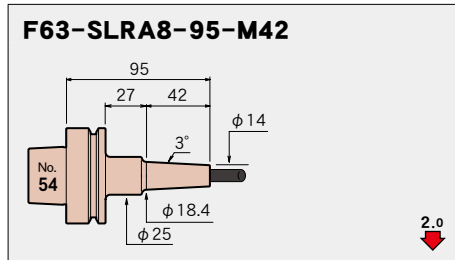
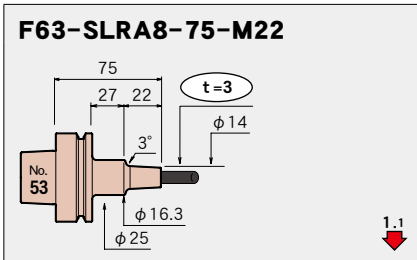
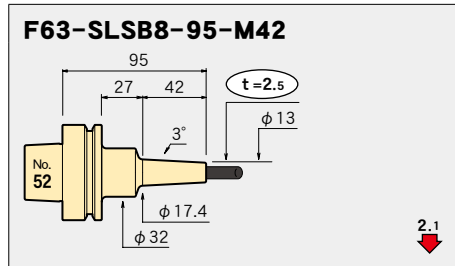
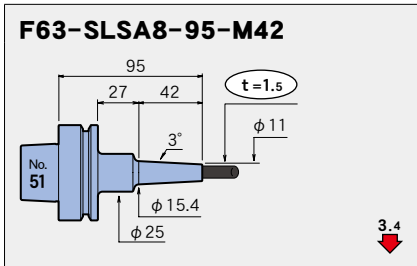


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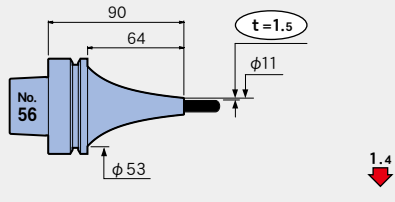




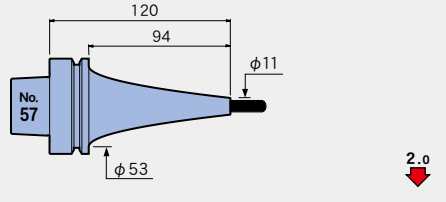
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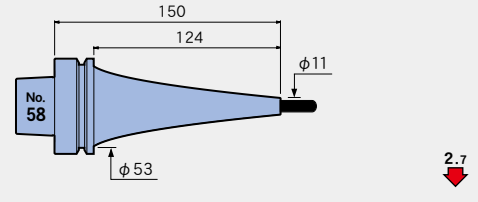
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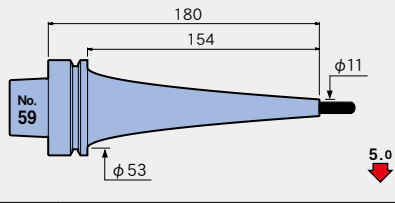
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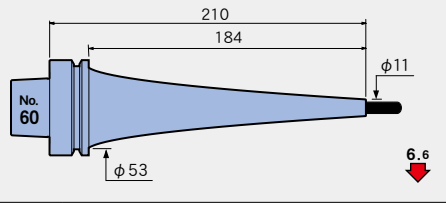
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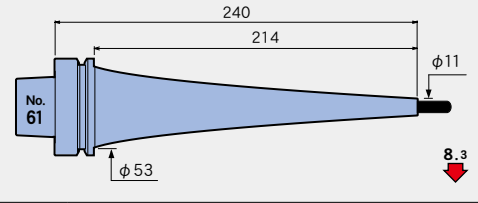
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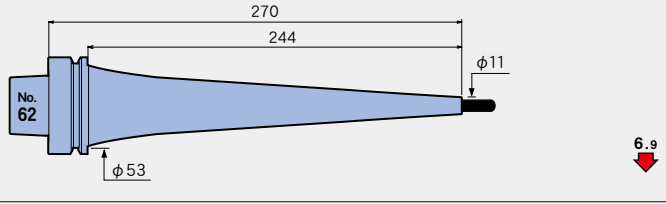
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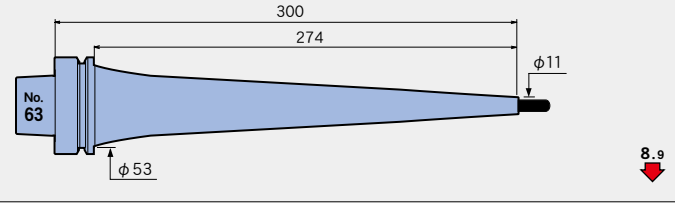
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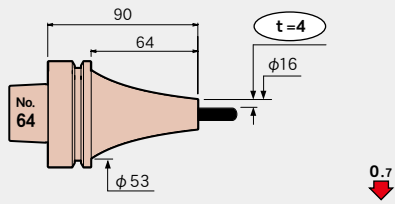
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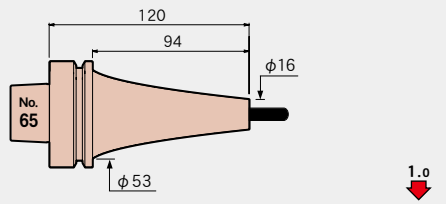
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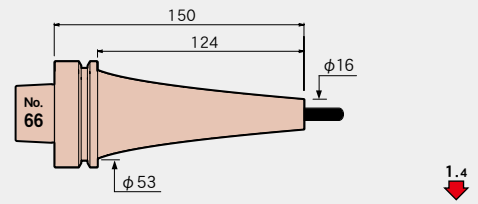
**F63-SLRA8-90 CV**



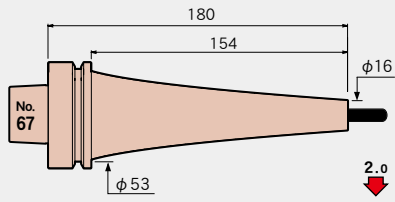
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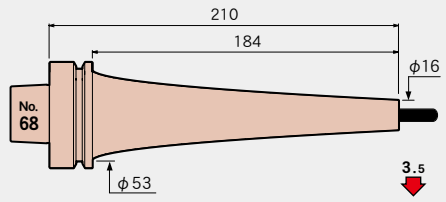
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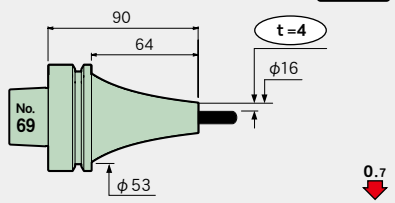
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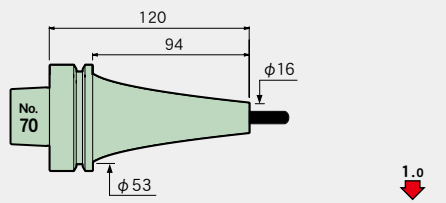
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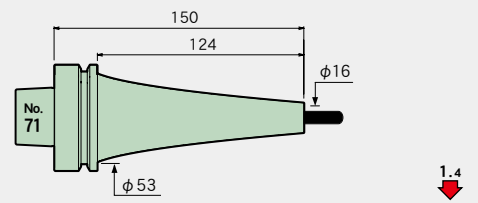
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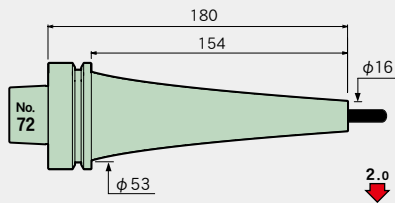
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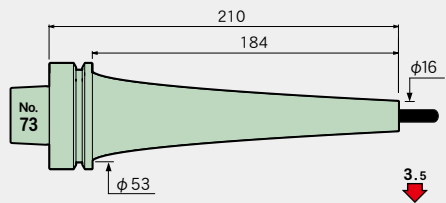
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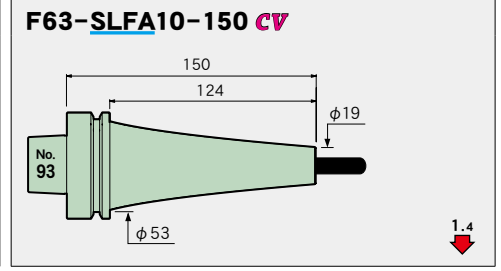
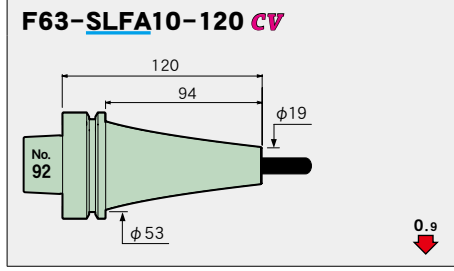
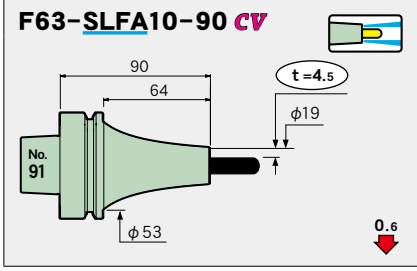
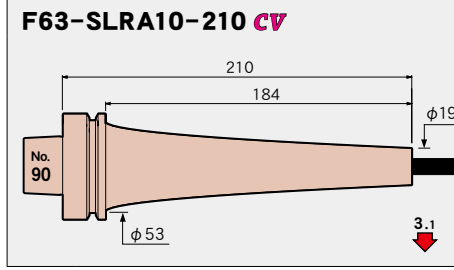
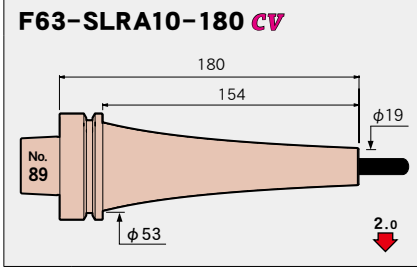
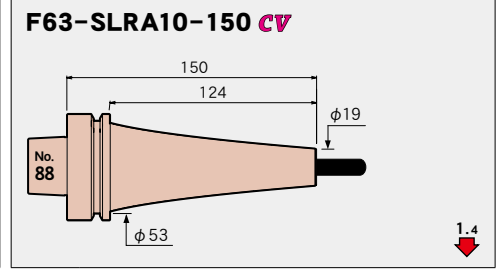
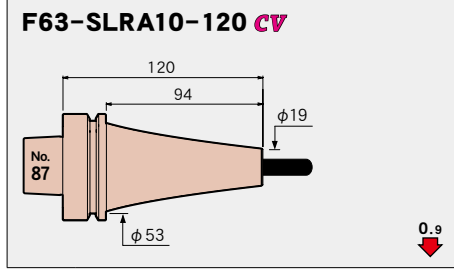
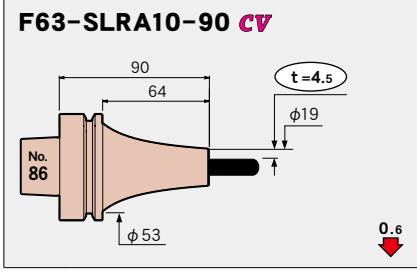
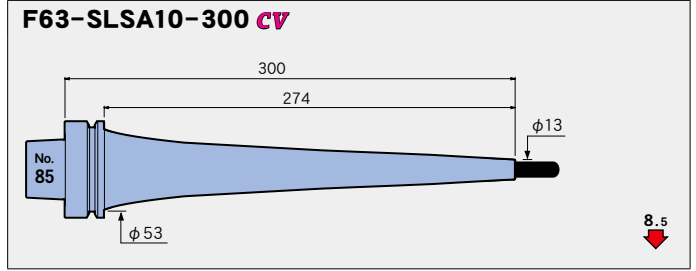
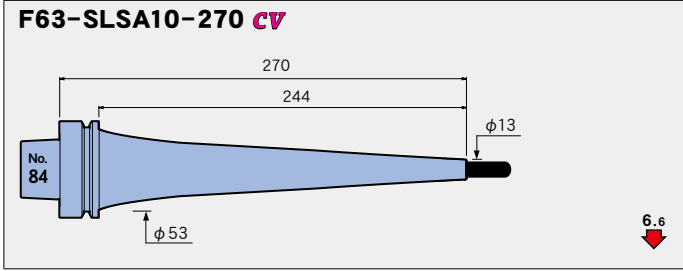
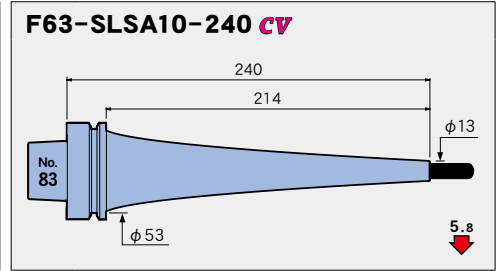
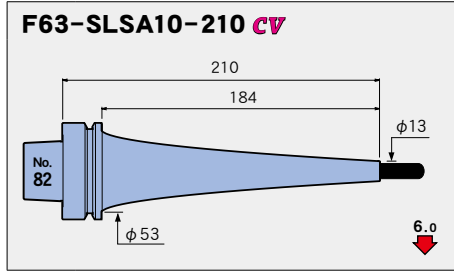
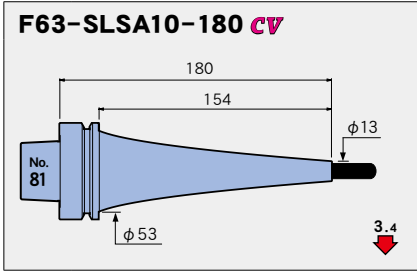
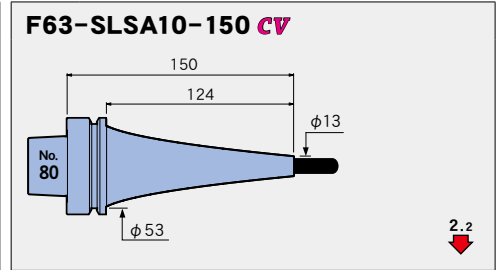
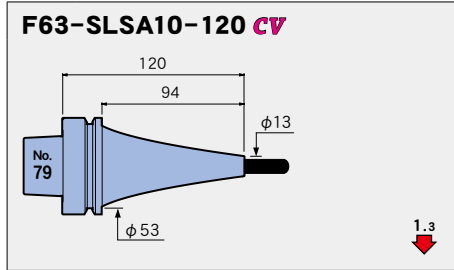
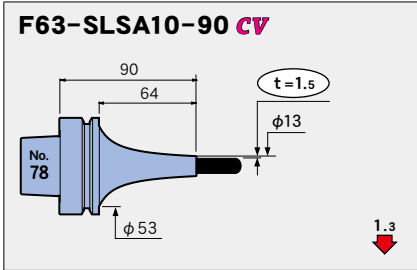
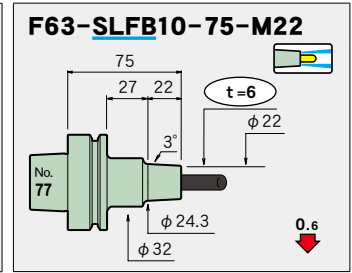
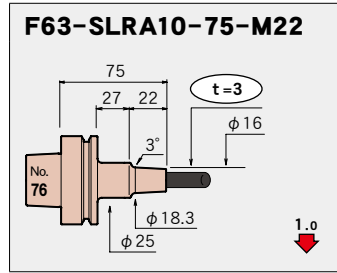
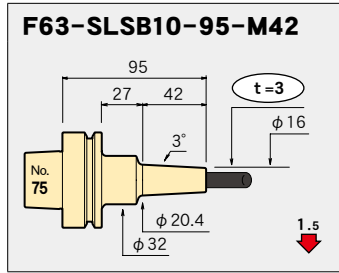
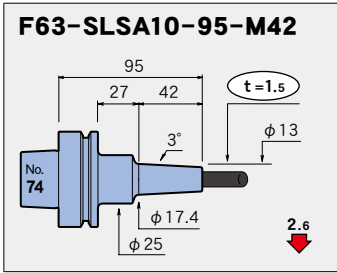


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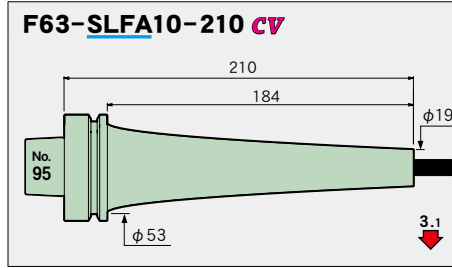
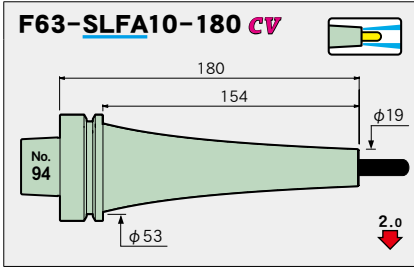


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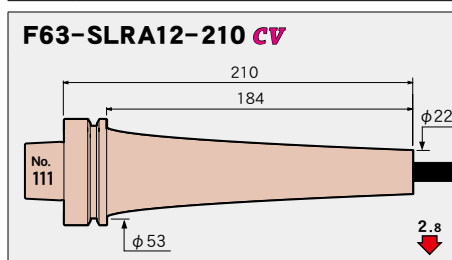
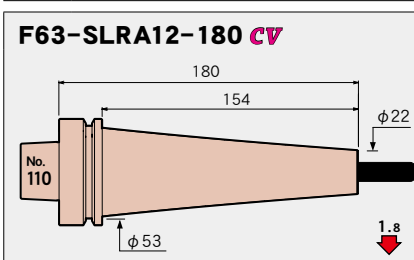
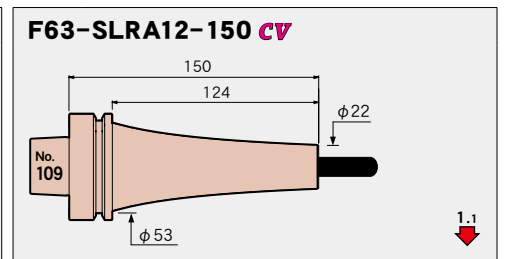
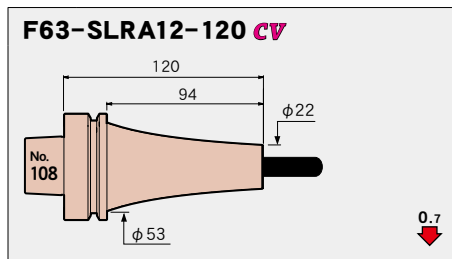
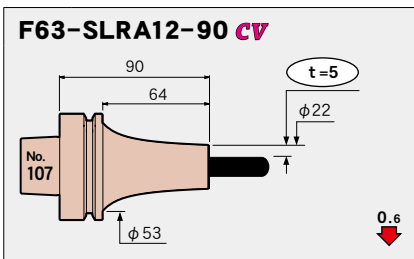
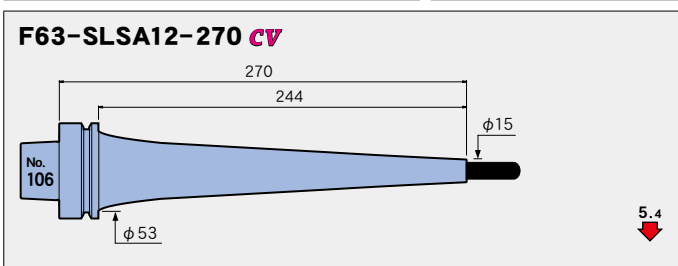
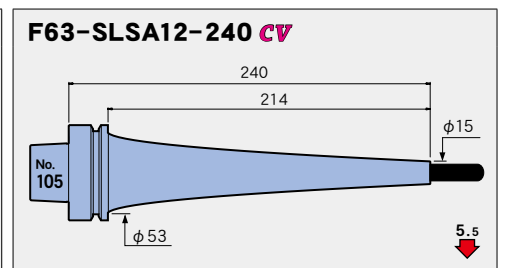
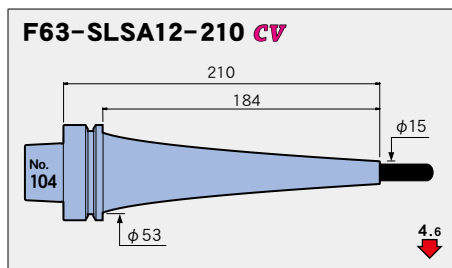
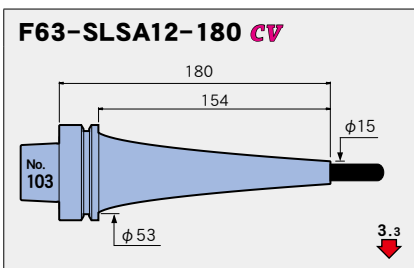
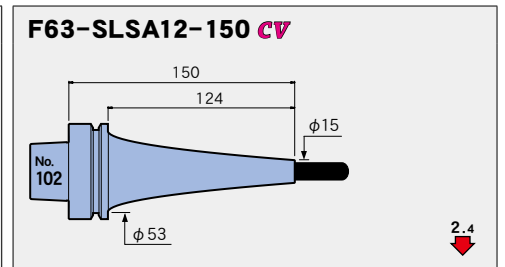
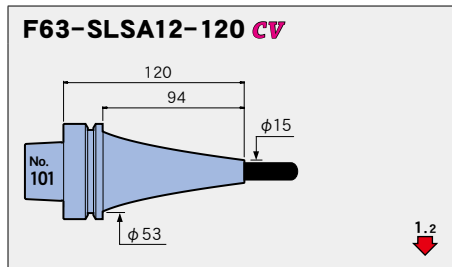
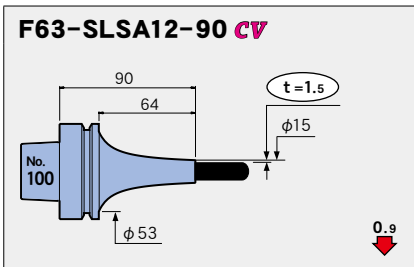
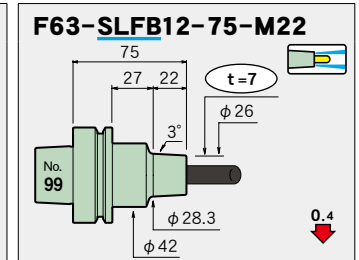
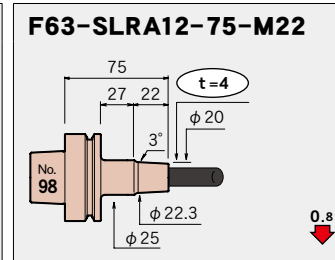
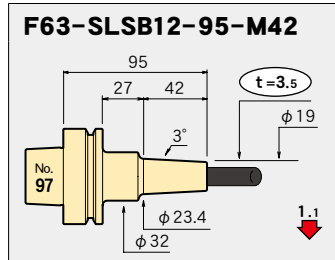
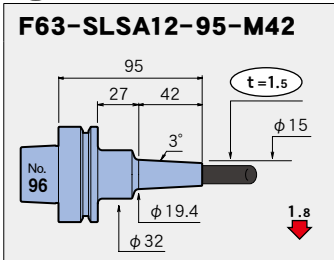


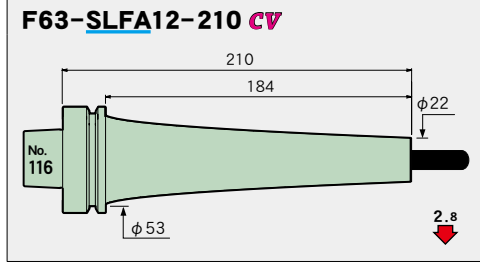
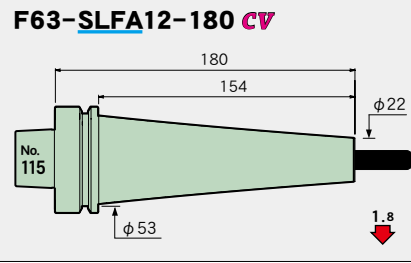
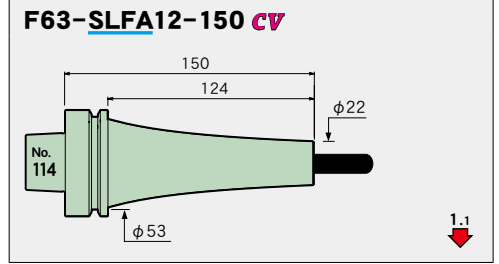
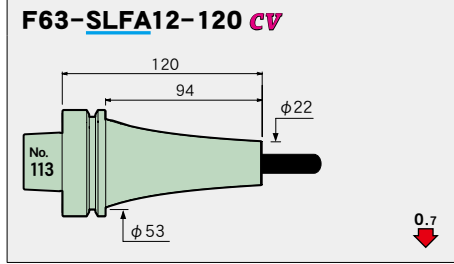
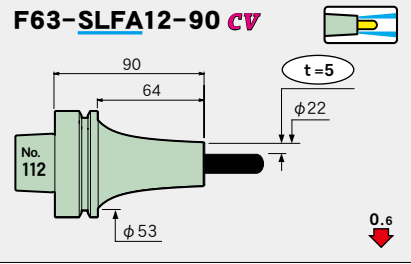




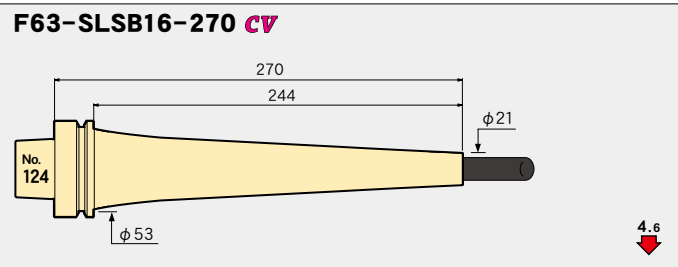
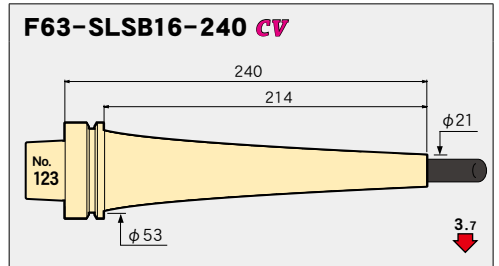
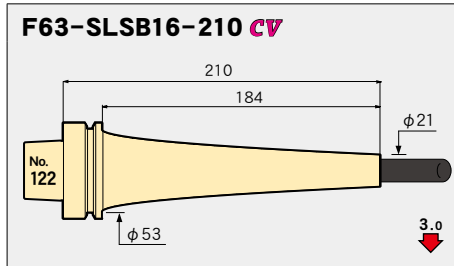
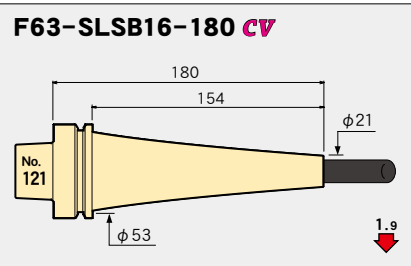
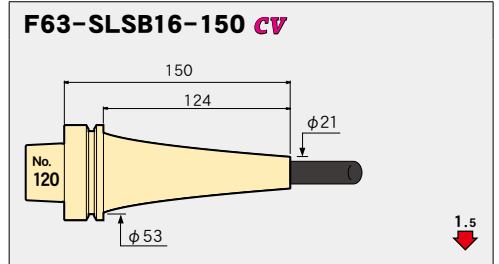
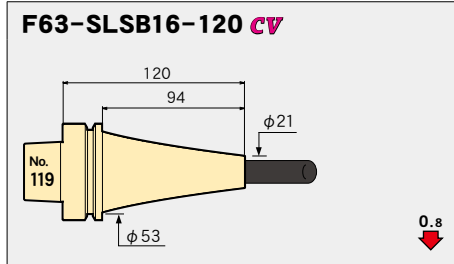
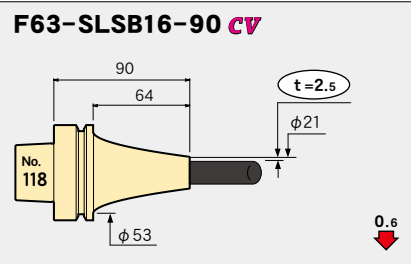
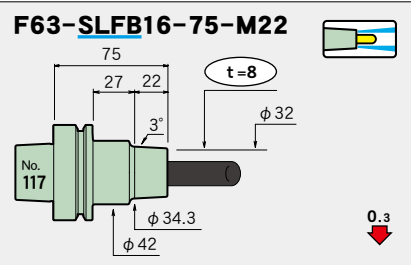


φ 12

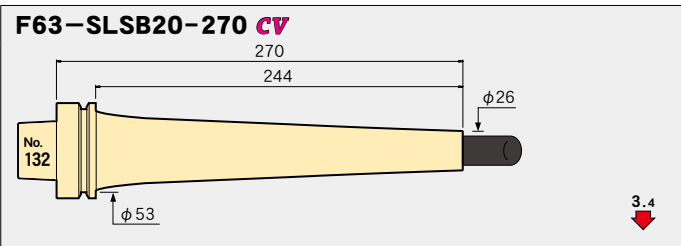
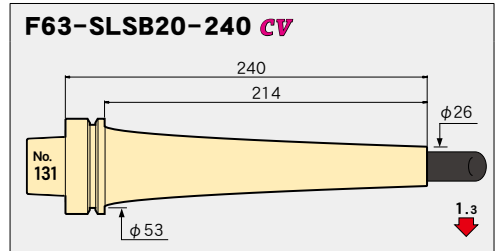
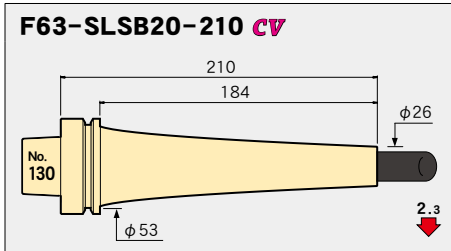
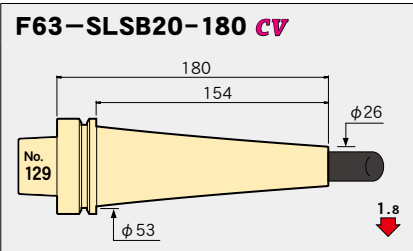
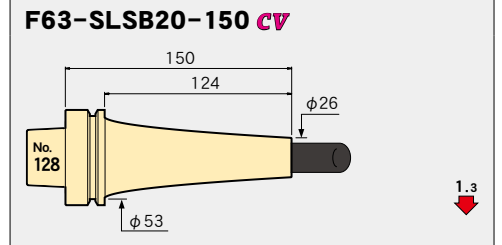
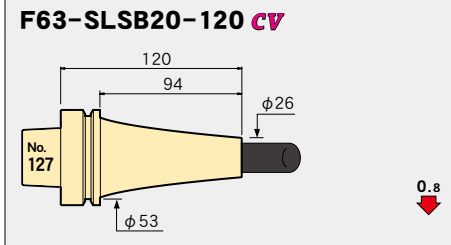
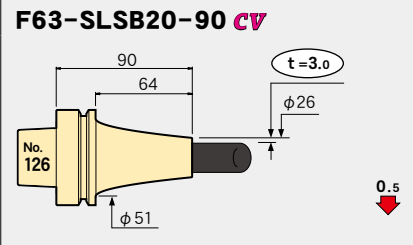
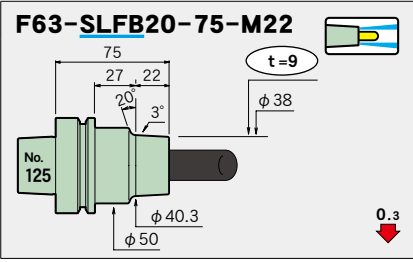




**φ 16**



φ 20



φ 25

